

Standards		Thyssen /Bohler	Esab AB	Hobart	Oerlikon	Lincoln
RUTILE ELECTRODES						
AWS A5.1: E 6013	Supertech	FOX SUM	OK 43.32	-	Overcord S/Fincord S	Fleetweld 37
AWS A5.1: E 6013	Superrod	FOX SUM	OK 43.32	-	Overcord S	(Fleetweld37)
AWS A5.1: E 7014	Superarc	-	OK 46.16	Hobart 14A	-	Fleetweld 47
AWS A5.1: E 6013	447-A	FOX OHV	OK 46.00	Hobart 447-A	Overcord Z	-
BASIC ELECTRODES						
AWS A5.1: E 7018	48	FOX EV 51	OK 48.00	Hobart 718	Supercito	Jetweld LH-70
AWS A5.1: E 7018-1	55	FOX EV 55	OK 55.00	Hobart 718MC	Tenacito	Jetweld LH-75 MR
AWS A5.1: E 7016-1	60	FOX EV 47	OK 53.68	-	Tenax 50	Jet-LH 7016
CELLULOSE ELECTRODES						
AWS A5.1: E 6010	Pipestar 60	FOX CEL	Pipeweld 6010	Pipemaster 60	Cellocord P1/P4L	Fleetweld 5p, 5p+
AWS A5.5: E 7010-A1	Pipestar 70	FOX CEL mo	Pipeweld 85	Pipemaster 70	Cellocord 70L	Shield-Arc 85, 85P
AWS A5.1: E 8010-G	Pipestar 80	FOX CEL 85	Pipeweld 8010	Pipemaster 80	Cellocord 85L	Shield-Arc 70+, Shield-Arc 80
STAINLESS STEEL ELECTRODES						
AWS A5.4: E 308L-16	308L	FOX EAS 2-A	OK 61.30	Smootharc Plus 308L-16	Inox AWL	Red Baron 308-V MR
AWS A5.4: E 307-15	308 M	FOX A7	OK 67.45	-	Citocromax	-
AWS A5.4: E 347-16	347	FOX SAS 2A	OK 61.80	Smootharc Plus 347-16	Inox AW+Cb	Stainweld 347-16 Blue Max 347 AC/DC, Red Baron 347MR
AWS A5.4: E 316L-16	316L	FOX EAS 4M-A	OK 63.30	Smootharc Plus 316-16	Inox BWL	Stainweld 347-16 Blue Max 347 AC/DC, Red Baron 316L MR
AWS A5.4: E 318L-16	318	FOX SAS 4A	OK 63.80	-	Inox BW+Cb	-
AWS A5.4: E 309L-16	309L	FOX CN 23/12-A	OK 67.60	Smootharc Plus 309L-16	Ferinox 309	Blue Max 309L AC-DC, Red Baron 309/309L MR

AWS A5.4: E 310-16	310	FOX FFB-A	OK 67.13	Smootharc Plus 310-16	Inox 25/20	Stainweld 310-16, Red Baron 310 MR
AWS A5.4: E 312-16	312	FOX CN 29/9	OK 68.81	Smootharc Plus 312-16	E-106	Stainweld 312-16
HARD CORE ELECTRODES						
DIN 8555: E1-UM-250	Hardtech 250	FOX DUR 250	-	Smootharc 250	-	Jet LH-BU 90
DIN 8555: E1-UM-300	Hardtech 300	FOX DUR 300	-	-	Citorail	-
DIN 8555: E1-UM-350	Hardtech 350	FOX DUR 350	OK 83.28	Smootharc 400	-	Wearweld
DIN 8555: E6-UM-60	Hardtech 600	FOX DUR 600	OK 84.58	Smootharc 16	Citodur 600B	-
DIN 8555: E6-UM-60	Hardtech 600R	FOX DUR 600A	OK 83.50	-	Citodur 600	-
DIN 8555: E7-UM-200KP	Hardtech 14 Mn	FOX CRONOS Ni	OK 86.28	Smootharc 150	Citomangan	Mangjet
DIN 8555: E10-UM- 60(65)S	Supertool	FOX SS Mo 2	OK 85.65	-	Toolcard	-
DIN 8555: E10-UM- 60GR	Abratech 60	FOX LEDURIT 63	OK 84.78	Smootharc 43	Abrasodur 43	Abrasoweld
DIN 8555: E10-UM- 60GR	Abratech 65	FOX LEDURIT 65	-	-	Abrasodur 45	-
CAST IRON WELDING ELECTRODES						
AWS A5.15: E Ni-Ci	Nickeltech	FOX GNI	OK 92.18	Hobart 99BF	Superfonte- Ni,	Softweld 99Ni
AWS A5.15: E NiFe-Ci	Irontech	FOX GNX	OK 92.58	Hobart 55BF	E-116	Softweld 55Ni
AWS A5.15: E NiCu-B	Moneltech	FOX GFW	OK 92.78	-	Superfonte- Mo	-
HIGH STRENGTH ALLOY STEEL ELECTRODES						
AWS A5.5: E 7018-A1	Hitech 7018-A1	FOX DMO Kb	OK 74.46	Hoballoy 7018-A1	Molycord Kb	Jet-LH 7018-A1 MR
AWS A5.5: E 9018-D1	Hitech 9018-D1	FOX EV 70	OK 74.78	-	-	-
AWS A5.5: E 8018-G	Hitech 8018-G	FOX NiCuCr	OK 73.08	-	Tenacito 55	-
AWS A5.5: E 8018-C1	Hitech 8018-C1	FOX 2.5 Ni	OK 73.68	Hoballoy 8018-C1	Tenacito 70B	jet-LH 8018-C1 MR
AWS A5.5: E 8018-C2	Hitech 8018-C2	FOX 3.5 Ni	OK 73.78	Hoballoy 8018-C2	Tenacito 70C	-

AWS A5.5: E 8018-B2	Hitech 8018-B2	FOX DCMS Kb	OK 76.18	Hoballoy 8018-B2	Cromocord Kb	Jet LH 8018-B2 MR
AWS A5.5: E 8018-B3	Hitech 9018-B3	FOX CM2 KB	OK 76.28	Hoballoy 9018-B3	Cromocord II	Jet LH 9018-B3 MR
AWS A5.5: E 502-15	Hitech 502	FOX CM5 Kb	OK 76.35	Hobert 502- 15	OE-N-106	-
AWS A5.5: E 11018-G	Hitech 11018-G	FOX EV 85	OK 75.75	-	Tenacito	-
MIG / MAG WELDING WIRES						
AWS A5.18: ER 70S-7	SG 2	EMK 6	Spoolarc 86	BR-6:HB28	SG2	Lincolnweld L56/56B
AWS A5.18: ER 70S-6	SG 3	EMK 8	-	(BR- 6:HB28)	SG3	(Lincolnweld L56/56B)
AWS A5.28: ER 80S-G	Actech SG Mo	DMO-IG	Spoolarc WS	-	SG-Mo	-
WELDING WIRES						
AWS A5.17: EL 12	S1	EMS 1	OK Autrod 12.10	-	OE-S1	Lincolnweld L60
AWS A5.17: EL 12	S2	EMS 2	OK Autrod 12.20	(SD3)	OE-S2	(Lincolnweld LNS 135)
AWS A5.17: EG	S3	EMS 3	OK Autrod 12.40	-	OE-S3	Lincolnweld LA-81 (Lincolnweld LA- 85)
AWS A5.23: EA1-EA2	S2 Mo	EMS 2 Mo	OK Autrod 12.24	SD3 Mo	OE-S2Mo	Lincolnweld L70 Lincoln LNS 140A
WELDING POWDERS						
AWS A5.17/A5.23: F7 A2-EL 12; F9 A0-EA1-G	Subtech 10	-	OK Flux 10.80	-	OP 143 (OP 261)	Lincolnweld 761
AWS A5.17/A5.23: F6 A2-EL 12; F7 A2-EA1- A2	Subtech AB 18	-	OK Flux 10.70	-	OP 180S (OP 1100)	Lincolnweld 860
AWS A5.17: F7 A0 EL 12; F7 A0-EM 12	Subtech AR 33	BB 33M	OK Flux 10.81	-	OP 181 FRO- AS 231	Lincolnweld 780
AWS A5.17: F6 A4 EL 12; F7 A4-EM 12	Subtech- 66	-	OK Flux 10.71	-	OP 100 (OP 1100)	Lincoln P230